

FACTORY TO PRODUCE YOUR PRODUCTS

Clips & Clamps

Precision stamped and formed spring clips, clamps, clip nuts, nut retainers, limiters and holders in carbon steel or stainless steel — heat-treated for consistent retention force, with a wide choice of surface finishes. Every part is made to the customer's drawing or sample, so there is no fixed size list: send a drawing or a sample and we quote against it.

PRODUCT RANGE

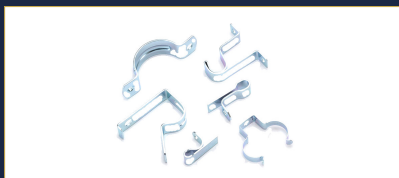


01 Clips

Profiles to drawing

Stamped and formed spring clips in a wide range of profiles, heat-treated for consistent spring-back and retention force.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304



02 Tube Clip

To your tube Ø

Clips for securing pipes, hoses and tubing. Heat treatment holds the clamping force without relaxation in service.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304



03 Clip Nuts

M3 – M10

Push-on clip nuts that snap onto panel flanges without tools. Spring action keeps positive thread engagement during bolt tightening.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304



04 Nut

M3 – M10

Custom stamped nut retainers for panel mounting and clip-on applications, with precise thread form and panel engagement.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304

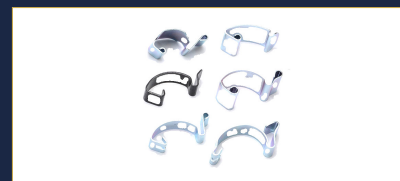


05 Clamp / Limiter

Profiles to drawing

Clamps giving controlled retention force, and limiters that define mechanical travel or stop position with consistent geometry.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304



06 Holder

Profiles to drawing

Holders and retainers for component mounting, cable routing and bracket assembly — custom profile to your cable or component.

Carbon steel 1050 / 1065 / 1085 · Stainless 301 / 304

CAPABILITIES

◆ Custom to Drawing or Sample

Produced from your engineering drawing or a physical sample — complex profiles and special geometries welcome.

◆ Carbon & Stainless Steel

Carbon steel 1050 / 1065 (SK7) / 1085 (SK5) and stainless steel 301 / 304, selected for your load and environment.

◆ Heat Treatment

Heat treatment and stress relief processes give consistent spring-back, retention force and dimensional stability.

◆ Wide Finish Range

Zinc, nickel, black oxide, Dacromet or Geomet, selected to your corrosion protection and appearance requirements.

CUSTOMIZED PRODUCT — NO FIXED SIZE, PRICE ON REQUEST

Clips, clamps and retainers are stamped and formed to the customer's drawing or sample, so profile, material thickness, retention force, thread size and finish are all set by your specification rather than by a catalogue part number. Send your drawing or a sample and our engineering team will confirm feasibility, tooling and lead time with a quotation.

Custom profile · Custom material · Custom finish · Prototype to production · OEM / ODM

CLIPS & CLAMPS

Materials · Finishes · Thread Range · Applications

MATERIALS

Material	Notes
Carbon Steel 1050	High carbon spring steel — general purpose
Carbon Steel 1065	SK7 — higher carbon, increased strength and spring-back
Carbon Steel 1085	SK5 — highest carbon grade in the range
Stainless Steel 301	Work-hardening austenitic — high spring temper
Stainless Steel 304	Austenitic — corrosion resistance, food contact, outdoor
Process	Heat treatment / stress relief applied as the part requires

SURFACE FINISHES

Finish	Process
Plain	As-formed, no coating
Zinc	Electro zinc plating
Nickel	Electro nickel plating
Black Oxide	Blackening treatment
Dacromet	Zinc-aluminium flake coating — see note below
Geomet	Chrome-free (Cr VI-free) water-based zinc-aluminium flake coating

Dacromet: classic formulations contain hexavalent chromium — confirm a Cr(VI)-free variant where ELV / REACH applies. Geomet is chrome-free by specification.

CLIP NUTS & NUT RETAINERS

Parameter	Range
Thread range	M3 · M4 · M5 · M6 · M8 · M10 (clip nuts and nut retainers)
Panel thickness	To your drawing — the clip is formed to the flange it mounts on
Installation	Push-on, no tools; removable and re-usable
Thread engagement	Spring-loaded design holds the nut against the panel, preventing rotation during tightening

MANUFACTURING & QUALITY

◆ High Repeatability

Precision tooling and process control hold clip geometry and force characteristics batch to batch.

◆ Heat Treatment & Stress Relief

Applied as the part requires, so retention force and dimensional stability hold across the service life rather than relaxing in the first cycles.

◆ Competitive Pricing

Established stamping and forming capability with efficient tooling keeps pricing competitive across all clip types.

◆ Quality System

ISO 9001 and IATF 16949 certified, RoHS compliant, PPAP Level III documentation available on request.

TYPICAL APPLICATIONS

Automotive	Appliances	HVAC	Electronics Enclosures	Panel Assembly	Cable Routing	Pipe & Hose Retention
Furniture & Hardware						

HOW TO ORDER

- 1 Send your drawing or a physical sample to sales@seyunda.com, with the retention or clamping force if it is critical.
- 2 We confirm feasibility, material, thickness, finish and achievable tolerances.
- 3 You receive a quotation with tooling cost where applicable, MOQ and lead time.
- 4 First-article samples are supplied for approval before series production.

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ISO 9001 · IATF 16949 · RoHS Compliance · PPAP III